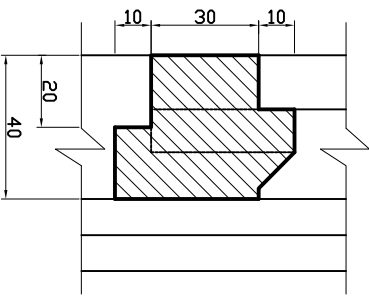
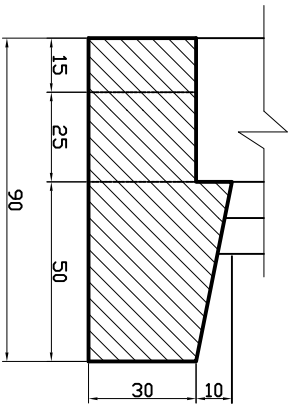
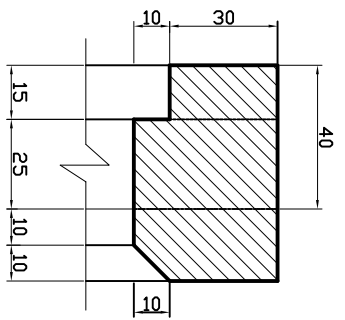
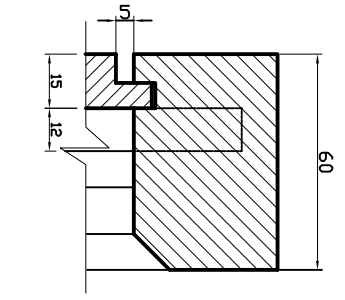


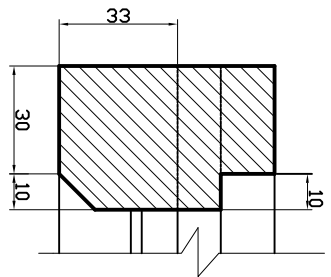
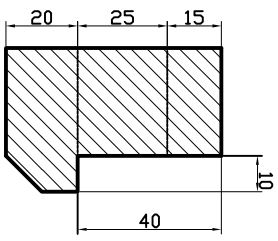
A-A



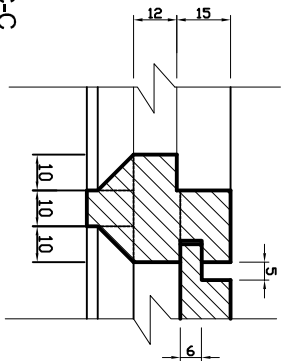
B-B



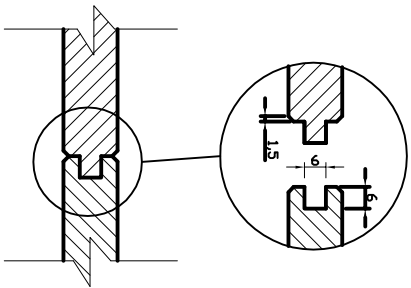
D-D



C-C



E-E



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JOINERY (25)

Module 1 Frame

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Elevation showing joints	10
Equipment required	11

3	7	wsc	2	0	0	3	2	5	UK	1	2		2	+
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- 1, Draw Full Size Elevation of Frame
- 2, Make Frame using materials supplied
- 3, All joints must be shown to the Jury for marking before final assembly
- 4, Machines may be used for processing all members
- 5, Tenons cut by hand must be so left
- 6, Maximum time 11 Hours

3	7	wsc	2	0	0	3	2	5	UK	1	2		3	+
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			Marks				
A	Drawing		Linework	4.0	10		
			Joint Details	1.0			
			Measurement	4.0			
			Cleanliness	1.0			
B	Interior Joints		C Exterior Joints		45		
	A	2 x 2	2	A		2 x 2.5	5
	B	2 x 2	4	B		2 x 2.5	5
	C	2 x 3	6	C		2 x 3.5	7
	D	2 x 1.5	3	D		2 x 2	4
	E	2 x 1.5	3	E		2 x 2.0	4
		20	25				
D	Finish & Appearance		Curved shape to frame	4.0	20		
			Fit of boards	4 x 1		4.0	
			Chamfering on boards	4 x .5		2.0	
			Surface finish to faces	2 x 2		4.0	
			Squareness			2.0	
			Surface finish to edges			3.0	
			Wind/twist			1.0	
E	Conformity		Boarding	4 x .5	2		
			Bars	2 x .5	1		
			No fixings used	2	2		
					5		
F	Measurement		Tolerance + or - 1mm				
			Height	1160	4.0		
			Height	900	2.0		
			Width	600	4.0		
			Position of bar	100	2 x 1	2.0	
			Board joint		2 x .5	1.0	
Springing line	270		2.0				
F	Utilisation of Material		2 marks will be deducted for each member replaced		5		
			1 mark will be deducted for each panel or bar replaced				
			TOTAL	100			

3	7	wsc	2	0	0	3	2	5	UK	1	2	9	+
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MATERIAL REQUIRED PER COMPETITOR

Member	Qty	Length	Width	Thickness
A	2	1200	60	40
B	1	750	60	40
C	1	750	90	40
D	1	700	140	40
E	1	600	31	40
F	1	1200	100	14

TIMBER SPECIFICATION - OAK

1 - 1300 x 800 x 9mm Setting out board

1- Straight edge 1200 x 70 x 12

100 ml - PVA Adhesive

3	7	wsc	2	0	0	3	2	5	UK	1	2		7	+
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CONTENTS

JOINERY (25)

Module 2 Door

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Elevation showing joints	10
Equipment required	11

3	7	wsc	2	0	0	3	2	5	UK	1	2		2	+
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			Marks		
A	Drawing		Linework Joint Details Measurement Cleanliness	4.0 1.0 4.0 1.0	10.0
B	Interior Joints	C Exterior Joints			
	F 2 x 3.5 7 G 2 x 2.5 5 H 2 x 2 4 J 2 x 1 4 20	F 2 x 4 8 G 2 x 2 6 H 2 x 2.5 5 J 2 x 1.5 6 25			45.0
D	Finish & Appearance		Curved shape to Top rail Curved shape to mid rail Fit of boards Surface finish to faces 2 x 1.5 Surface finish to edges 4 x .5 Alignment of bars 2 x 1 Wind/twist Fit of door to frame Squareness	2.0 2.0 3.0 3.0 2.0 2.0 1.0 4.0 1.0	20.0
E	Conformity		Boarding 6 x .25 Bars 2 x 1 No fixings used	1.5 2.0 1.5	5.0
F	Measurement		Tolerance + or - 1mm Height 870 Height 420 Width 540 Position of Mid rail 190 Centre line of bar Curved shape to T/rail 630 Curved shape to M/rail 180	4.0 1.0 4.0 1.0 1.0 2.0 2.0	15.0
F	Utilisation of Material		2 marks will be deducted for each member, and 1 for each panel or bar		5.0
				TOTAL	100.0

37wsc 200325UK129 +

1 SPINDLE MOULDING MACHINE

A, Rebate Block to cut 14 x 10

B, Moulding cutters

C, Plough groove 6x6

2 MORTICE MACHINE

13mm Mortice Chisel

3 BANDSAW

Fitted with 10 and 20mm blades

4 Tenoning Machine

To cut square shoulders

3	7	wsc	2	0	0	3	2	5	UK	1	2	11	
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- 1, Draw Full Size Elevation of Door
- 2, Make door and fit to frame using materials supplied
- 3, All joints must be shown to the Jury for marking before final assembly
- 4, Machines may be used for processing all members
- 5, Tenons cut by hand must be so left
- 6, Maximum time 11 Hours

3	7	wsc	2	0	0	3	2	5	UK	1	2		3	+
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MATERIAL REQUIRED PER COMPETITOR

Member	Qty	Length	Width	Thickness
G	2	900	60	40
H	1	600	140	40
J	1	600	150	40
K	1	600	90	40
L	1	400	81	14
M	1	1400	76	14
N	1	950	30	40

TIMBER SPECIFICATION - OAK

1 - 1300 x 800 x 9mm Setting out board

1- Straight edge 1200 x 70 x 12

100 ml - PVA Adhesive

3	7	wsc	2	0	0	3	2	5	UK	1	2	7	+
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