





TRADE - JOINERY #25

COMPETITOR NAME.....COUNTRY.....

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INTERNATIONAL VOCATIONAL TRAINING COMPETITIONS
CONCURSOS INTERNACIONALES DE FORMACION PROFESIONAL
CONCOURS INTERNATIONAUX DE FORMATION PROFESSIONNELLE
INTERNATIONALE BERUFSWETTBEWERBE

I.V.T.C.
C.I.F.P.
C.I.F.P.
I.B.W.

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Project Description

Frame and Door

Material: Oak/MDF

1. The frame is to be constructed using mortise and tenon joints, twin bridles and dowels.
- 2 The door is constructed using mortise and tenon joints, bridles and dowels.

Main Dimensions

Secondary Dimensions

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	Subjective	Objective	
A	10		10
B	20		20
C	25		25
D	15		15
E		5	5
F		15	15
G		5	5
			100 Total

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Marking Criteria

	<u>Points</u>	<u>Max. points</u>
A Drawing		10
a Line work	2	
b Joint details	2	
c Sections	3	
d Measurements	2	
e Cleanliness	1	

		<u>Points</u>	<u>Max. points</u>
B Interior Joints			20
a	2x1	2	
b	2x2	4	
c	2x 1.5	3	
d	2x.5	1	
e	2x.5	1	
f	2x1	2	
g-1	2x.5	1	
g-2	2x1	2	
h	2x1	2	
j	2x.5	1	
k	1x1	1	

		<u>Points</u>	<u>Max. points</u>
C Exterior Joints			25
a	2x1	2	
b	2x2.5	5	
c	2x2.5	5	
d	2x.5	1	
e	2x.5	1	
f	2x1.5	3	
g-1	2x1	2	
g-2	2x.5	1	
h	2x1	2	
j	4x.5	2	
k	1x1	1	

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	<u>Points</u>	<u>Max.points</u>
D Finish and Appearance		20
D1 Twist of frame	1,5	
D2 Twist of door	1,5	
D3 Fit of panel frame	1	
D4 Fit of panel door	1	
D5 Surface finish to frame	3	
D6 Surface finish to door	3	
D7 Edges of frame	1	
D8 Edges of door	1	
D9 Curved shapes	2	
D10 Squareness of frame	1	
D11 Fit of door to frame	4	

	<u>Points</u>	<u>Max.points</u>
E Conformity		5
E1 No panel or bar	-1	
E2 No glazing bar	-1	
E3 Use of nails or screws	-3	

	<u>Points</u>	<u>Max.points</u>
F Dimensions		15
Main dimensions (+/- 0,9 mm)		
F 1 Frame width	700 mm	4
F2 Frame height	1300 mm	4
F3 Doorway height	1010 mm	2
Secondary dimensions (+/- 0,9 mm)		
F 4 Height of mid rail	180 mm	2
F 5 Stile to muntin	140 mm	2x1.5 3

	<u>Points</u>	<u>Max.points</u>
G Material		5
G 1 Replacement of bar or panel	-1	
G 2 All other members	-2	

Note: Total maximum deduction is 5

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Competitor Marking Sheet

Item	Subjective	Objective	Marks
A Drawing	10		10
B Interior joints	20		20
C Exterior joints	25		25
D Finish and appearance	15		15
E Conformity		5	5
F Dimensions		15	15
G Materials		5	5
			100 Total